

Work Order ID 66340-2

Thursday, February 10, 2011 11:23:30 AM



ASAP

Page 1

Item ID: D2942

Revision ID:

Item Name: Replacement Window

Start Date: 2/10/2011 Start Qty: 6.00

Required Date: 2/11/2011 Req'd Qty: 6.00

Reference:

Accept



Setup Start



Stop



Cust Item ID:

Customer:

Approvals:

Process Plan:

QC:

Date: 11-02-10

Date:

Tooling:

SPC (Y/N):

Date:

Date:

Run Start



Stop



Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID Tool # Plan Code Accept Qty Reject Qty Reject Number Insp. Stamp

Draw Nbr

Revision Nbr

D2943

Rev C

100



Small Fab

Small Fab

Small Fab

0.00

Memo

0.00

Assemble as per Dwg D2942 clean & wrap in plastic.

SAP 1102-18

(2)

110



QC

Quality Control

QC5- Inspect part completeness to step on W/O

0.00

Memo

0.00

Suloz/18

(+2)

120



Packaging

Packaging

Identify as per dwg & Stock Location: PAA

0.00

Memo

0.00

51209

1/4/14 (2)

# Work Order ID 66340

Thursday, February 10, 2011 11:23:30 AM



Page 2

Item ID: D2942

Revision ID:

Item Name: Replacement Window

Start Date: 2/10/2011 Start Qty: 6.00

Required Date: 2/11/2011 Req'd Qty: 6.00

Reference:

Accept



Setup Start



Stop



Cust Item ID:

Customer:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
---------	--------	-----------	------------	------------	---------------	-------------

130

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

11/02/22

MF  
11-02-18

# Picklist Print

Thursday, February 10, 2011 11:23:27 AM

Page 1

Work Order ID: 66340

Parent Item: D2942

Parent Item Name: Replacement Window



Start Date: 2/10/2011

Required Date: 2/11/2011

Start Qty: 6.00

Required Qty: 6.00

Comments: IPP D 01.06.05 New process EC  
IPP E Thermoform in house 07.03.07 DL

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2126  Seal		Manufactured	No			100	f	448.2084	5.625	33.75			
<div> <div>Location</div> <div>ST405</div> <div>48285</div> <div>64918</div> </div> <div> <div>Loc Qty</div> <div>448.2084211</div> <div>22.0884211</div> <div>426.12</div> </div> <div> <div>Loc Code</div> <div></div> </div>													
D2956  Window Frame		Manufactured	No			100	Each	2.0000	1	6			
<div> <div>Location</div> <div>ST213</div> <div>60800</div> </div> <div> <div>Loc Qty</div> <div>2</div> <div>2</div> </div> <div> <div>Loc Code</div> <div></div> </div>													
D2958  Window		Manufactured	No			100	Each	1.0000	1	6			
<div> <div>Location</div> <div>ST214</div> <div>60801</div> </div> <div> <div>Loc Qty</div> <div>1</div> <div>1</div> </div> <div> <div>Loc Code</div> <div></div> </div>													

SAD 11-02-18

8 11.25

SAD 11-02-18

2

SAD 11-02-18

2

B66342

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

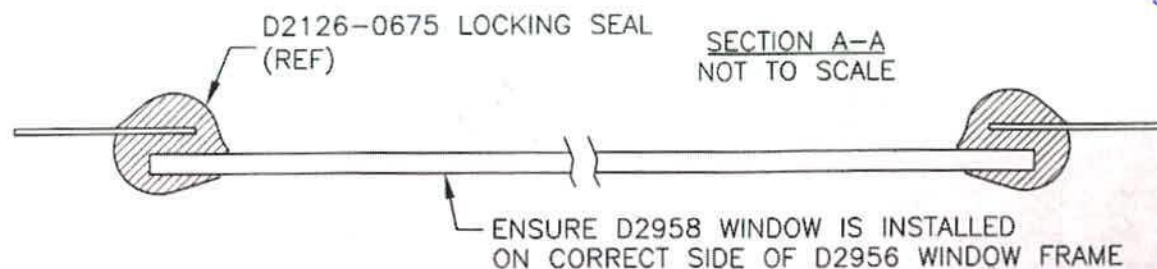
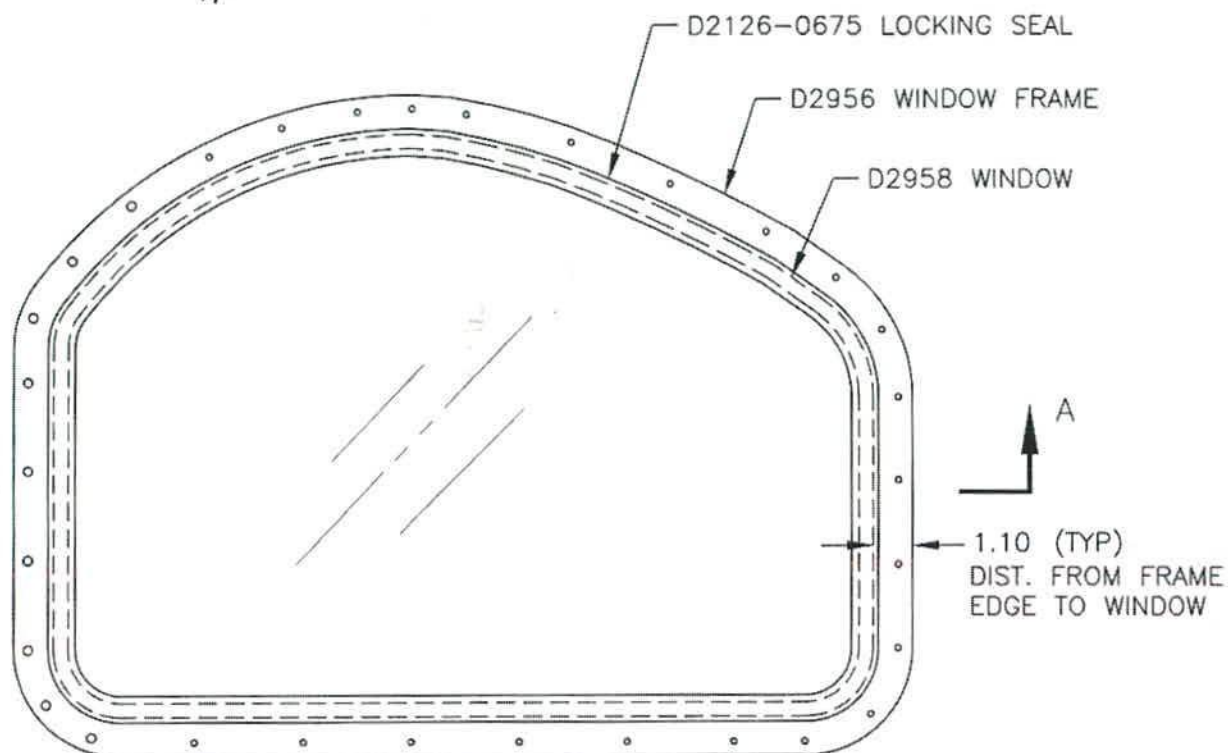
**NOTE:** Date & initial all entries





DESIGN	CP	DRAWN BY	CP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	J	APPROVED	J	DRAWING NO. D2942	REV. C SHEET 1 OF 1
DATE	01.05.31			TITLE REPLACEMENT WINDOW	SCALE 1:5
A	00.01.20			NEW ISSUE	
B	00.02.23			CHANGED FROM RIVET TO SCREW; NOW SEALED ON EDGE ONLY (NCR 407)	
C	01.05.31			WINDOW NOW INSTALLED WITH SEAL	

RELEASED  
01-06-05



#### NOTES

- 1) ALL DIMENSIONS ARE IN INCHES
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

Copyright © 2000 by DART AEROSPACE LTD

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries